

Imperial to Metric Conversion

DATA SHEET

Inch

COARSE	FINE
1-64	1-72
3-48	3-56
4-40	4-48
6-32	6-40
8-32	8-36
10-24	10-32
1/4-20	1/4-28
5/16-18	5/16-24
3/8-16	3/8-24
7/16-14	7/16-20
1/2-13	1/2-20
9/16-12	9/16-18
5/8-11	5/8-18
3/4-10	3/4-16
7/8-9	7/8-14
1-8	1-14
1 1/8-7	1 1/8-12
1 1/4-7	1 1/4-12
1 3/8-6	1 3/8-12
1 1/2-6	1 1/2-12

Metric

COARSE	FINE
M2-0.4	M2-0.25
M2.5-0.45	M2.5-0.35
M3-0.5	M3-0.35
M3.5-0.6	M3.5-0.35
M4-0.7	M4-0.5
M5-0.8	M5-0.5
M6-1	M6-0.75
M8-1.25	M8-1.00
M10-1.5	M10-1.25
M12-1.75	M12-1.50
M14-2	M14-1.50
M16-2.00	M16-1.50
M20-2.5	M20-1.50
M22-2.5	M22-1.50
M24-3.00	M24-2.00
M27-3.00	M27-2.00
M30-3.50	M30-2.00
M36-4.00	M36-2.00
M42-4.50	M42-2.00
M48-5.00	M48-2.00

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